

2257

HSSE-PM DIN 376/374

M
DIN 13

Form.
C



Tol.
6HX



2,5XD

D

HL

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 20-40	● 15-30	● 10-20	● 5-10	● 5-15	● 5-15	● 10-30	● 10-30	● 5-15	● 10-30	● 10-30	● 5-15	● 10-30	● 2-8	● 2-15			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M8,0	1,25	90	15	4,90	6,0
M10,0	1,00	90	10	5,50	7,0
M10,0	1,50	100	17	5,50	7,0
M12,0	1,00	100	10	7,00	9,0
M12,0	1,25	100	15	7,00	9,0
M12,0	1,50	100	15	7,00	9,0
M12,0	1,75	110	18	7,00	9,0
M14,0	1,50	100	15	9,00	11,0
M14,0	2,00	110	20	9,00	11,0

Ø	P	L mm	l mm	mm	d mm
M16,0	1,50	100	15	9,00	12,0
M16,0	2,00	110	20	9,00	12,0
M18,0	1,50	110	17	11,00	14,0
M18,0	2,50	125	25	11,00	14,0
M20,0	1,50	125	17	12,00	16,0
M20,0	2,50	140	25	12,00	16,0
M22,0	2,50	140	25	14,50	18,0
M24,0	3,00	160	30	14,50	18,0